

Shortening the CLEVA POD® using the integral End Cap



Measure and mark the length of the POD that needs to be shortened.

HANDY TIP:
A white engineers crayon works very well here.





Cut the End Cap off following the pre-marked End Cap cut line and the section you wish to remove.



Drill 2-3 8mm holes into the CLEVA POD® through the predrilled holes in the End Cap and secure using the CLEVA PLUG™s.

Connect the base flange at either end of the End Cap using a CLEVA PLUG™ from the underside of the base to avoid puncturing the membrane.



Shortening the CLEVA POD® using the CLEVA COMB™ (Baffle)



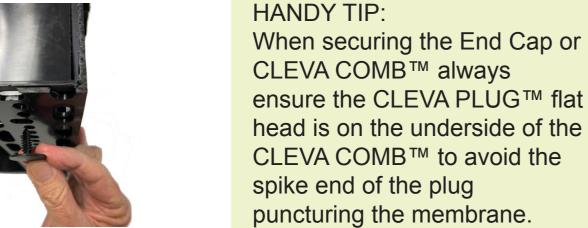


Measure and mark the length of the POD that needs to be shortened.





Cut the marked section out from the CI EVA POD®.





Place a CLEVA COMB™ across the exposed face of the CLEVA POD®, push the CLEVA COMB™ firmly down into the grid securing the CLEVA COMB™ teeth into the pods structural grid and connect to pre-drilled base flange using the CLEVA PLUG™s.



HANDY TIP: Ensure the CLEVA COMB™ teeth are placed behind the last grid line to lock the

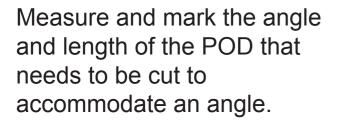
CLEVA COMB™ into the grid.





How to cut the the CLEVA POD® on any angle





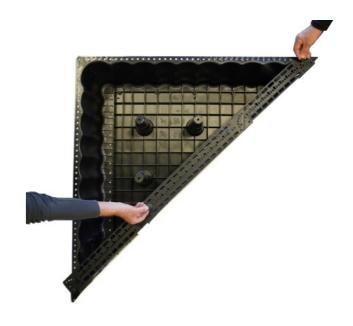


Cut the marked section out from the CLEVA POD®



HANDY TIP: Two CLEVA COMB™s can be joined together using the

CLEVA PLUG™s to bridge the full diagonal cut of a CLEVA POD®



Place the CLEVA COMB™ across the exposed face of the CLEVA POD®, push the CLEVA COMB™ firmly down into the grid securing the CLEVA COMB™ teeth into the pods structural grid and connect into the pre-drilled base flange using the CLEVA PLUG™s.

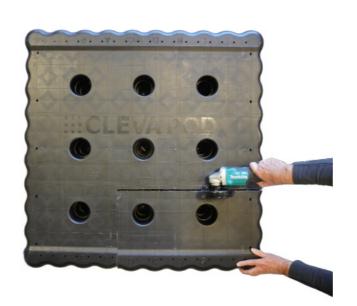




How to resize the CLEVA POD® with an Internal Cut out



Measure and mark the area that needs to be cut out.



Cut the marked section out from the CLEVA POD®



Measure and cut the CLEVA COMB™s to cover the exposed faces of the CLEVA POD®, push the CLEVA COMB™ firmly down into the grid securing the CLEVA COMB™ teeth into the CLEVA POD® structural grid and connect into the pre-drilled base flange using the CLEVA PLUG™s.



HANDY TIP:
Cutting Equipment:
We recommend the use of
Fine Tipped Handsaws, Angle
Grinder with a universal blade
or reciprocating Saw.



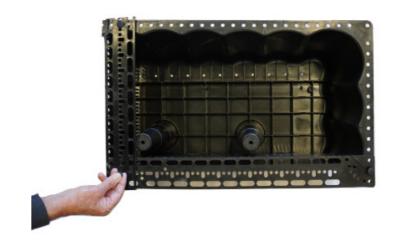
Sizing and cutting a small POD



Measure and mark the area that needs to be cut out.



Cut the marked section out from the CLEVA POD®



Measure and cut the CLEVA COMB™s to cover the exposed faces of the CLEVA POD®, push the CLEVA COMB™ firmly down into the grid securing the CLEVA COMB™ teeth into the CLEVA POD® structural grid and connect into the pre-drilled base flange using the CLEVA PLUG™s.





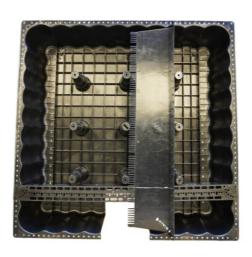
How to cut a Side Wall Penetration



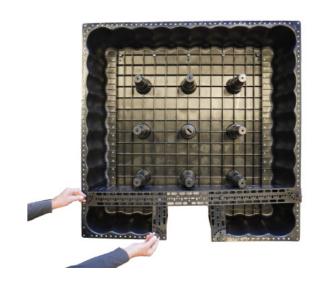
Measure and mark the area that needs to be cut out.



Cut the marked section out from the CLEVA POD®.



Measure and cut the CLEVA COMB™s to cover the exposed faces of the CLEVA POD®.



Push the CLEVA COMB™ firmly down into the grid securing the CLEVA COMB™ teeth into the CLEVA POD® structural grid and connect into the pre-drilled base flange using the CLEVA PLUG™s.





How to cut out and set a point load



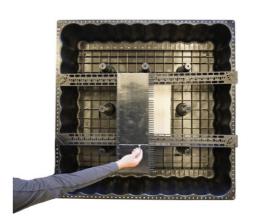
Measure and mark the area that needs to be cut out.



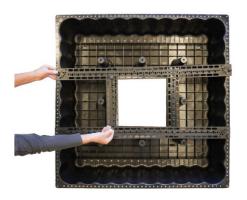
Cut the marked section out from the CLEVA POD®.



The point load area exposed in the CLEVA POD®.



Measure and cut the CLEVA COMB™s to cover the exposed faces of the CLEVA POD®.



Push the CLEVA COMB™ firmly down into the grid securing the CLEVA COMB™ teeth into the CLEVA POD® structural grid and connect into the pre-drilled base flange using the CLEVA PLUG™s.





How to construct a step down CLEVA POD®









Measure 100mm from the base flange and mark around the circumference of the CLEVA POD® skirt.

HANDY TIP:
Make a 100mm high template to assist mark around the CLEVA POD® skirt.

Cut around the marked section over the circumference of the CLEVA POD® skirt.

The base of the CLEVA POD® skirt separated from the cut CLEVA POD®.





How to construct a step down CLEVA POD®



To reduce the CLEVA POD® down to the 150mm Step Down height, cut all the CLEVA POD® legs off at the 1st cone marking.



Place the 100mm high skirt over the cut down CLEVA POD®.



Drill 8mm holes through the cut down skit and the CLEVA POD® base and connect using the CLEVA PLUG™



If a cut down baffle is required for a shortened pod, measure 100mm up from the base of the CLEVA COMB™ teeth.

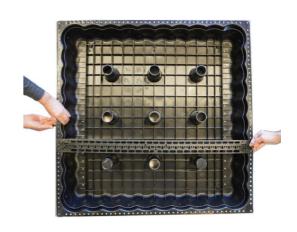




How to construct a step down CLEVA POD®







Cut the CLEVA COMB™ along the 100mm marked line.

Drill 8mm holes through the precut holes at the top of the CLEVA COMB™ and for additional support drill two more through the CLEVA COMB™ lower down the face and join the two pieces together using the CLEVA PLUG™.

Push the CLEVA COMB™ firmly down into the grid securing the CLEVA COMB™ teeth into the CLEVA POD® structural grid and connect into the pre-drilled base flange using the CLEVA PLUG™s.



HANDY TIP:

When constructing a Step Down ensure that you tape the cut legs to avoid sharp edges puncturing the membrane.

Cutting Table Base 1450mm(L) x 1200mm(W) 18mm Plywood





Cut a base table from 18mm plywood or similar: 1450mm x 1200mm.



Add two guide rails of 45mm x 20mm or similar down either side of the base table ensuring CLEVA POD® fits snuggly between guide rails.



Before securing the guide rails with 32mm self-tapping wood screws, ensure the CLEVA POD® fits snuggly between the guide rails.



The Saw cuts cleanly through the CLEVA POD® and passes down through the cutting slots.

SPECIAL NOTE: Cutting Equipment: We recommend the use of a STIHL TSA 230 Battery Concrete Saw or similar.



CLEVA POD Cut Out Slots



Measure 1020mm along both edges and cut two 30mm wide x 150mm long cutting slots into the cutting table.



The cutting slots are 30mm wide x 150mm long.



Place the CLEVA POD® Cutting Table onto of two portable Sawhorses.





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